

SAFETY DATA SHEET

Version 4.0 Issue Date: 04-14-2016 Revision Date: 10-05-2018

SECTION 1: Product and Company Identification

PRODUCT NAME: CP1[™] Polyimide film

MANUFACTURER/SUPPLIER: NeXolve Holding Company, LLC 290 Dunlop Blvd, Suite 200 Huntsville, AL 35824 256-836-7780

EMERGENCY HEALTH/EMERGENCY SPILL INFORMATION:

For Hazardous Materials [*or* Dangerous Goods] Incident Spill, Leak, Fire, Exposure, or Accident Call CHEMTREC Day or Night Within USA and Canada: 1-800-424-9300 CCN702632 or +1 703-527-3887 (collect calls accepted)

For R&D use only. Not for drug, household or other uses.

SECTION 2: Hazards Identification

Emergency Overview

This product is not expected to present a safety and health hazard when used under reasonable conditions and as-intended by the manufacturer. Additives in this product do not present respiration hazard unless the product is ground to a powder of respirable size and the dust is inhaled. All dusts are potentially injurious to the respiratory tract if respirable particles are generated and inhaled.

OSHA Hazards

There are no known OSHA hazards for this product.

Target Organs

None anticipated under reasonable use conditions.

GHS Classification

There is no GHS classification for this product.



GHS Label elements, including precautionary statements

Pictograms: Not Applicable

Signal word: Not Applicable

Hazard Statement(s): Not Applicable

Precautionary statement(s): Not Applicable

HMIS Classification Health hazard: 0 Chronic Health Hazard: * Flammability: 1 Physical hazards: 0

NFPA Rating

Health hazard: 0 Fire: 1 Reactivity Hazard: 0

Potential Health Effects

Inhalation: Not a probable route of exposure for film product.Skin: Prolonged skin contact may cause irritation to some individuals.Eyes: Not a probable route of exposure for film product.Ingestion: Not a probable route of exposure for film product.

SECTION 3: Composition/information on ingredients

COMPONENT	CAS – No.	Range % by WT
Bis (2-methoxyethyl) ether	111-96-6	0-1%
CP1™ Polyimide	87182-96-5	20-70%

SECTION 4: First Aid Measures

General advice

There are no hazards for this product which require special first aid measures.

If inhaled

Not a probable route of exposure for film product.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

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In case of eye contact

Not a probable route of exposure for film product.

If swallowed

Not a probable route of exposure for film product.

SECTION 5: Firefighting Measures

Conditions of flammability

This product is not a fire or explosion hazard. The flammability characteristic of this material is reported as "self-extinguishing".

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special protective equipment for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

Hazardous combustion products

Hazardous decomposition products formed under fire conditions.

Further information

Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

Personal precautions

Rolls of film may telescope. The processing and unwrapping of product can cause the generation of static charge. Use caution when handling.

Environmental precautions

Not applicable.

Methods and materials for containment and cleaning up

Not applicable.

SECTION 7: Handling and Storage

Precautions for safe handling

Rolls of film may telescope. The processing and unwrapping of product can cause the generation of static charge. Film should not be removed or wrapped where the environment is potentially flammable. Use caution when handling.

Conditions for safe storage

Store product away from heat and sources of ignition. Do not store in direct sunlight. Avoid prolonged storage in high or low temperatures. Recommended storage temperatures are 0°C to 30°C.



SECTION 8: Exposure controls/personal protection

Personal protective equipment:

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye protection

Wear safety glasses tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection

No precautions other than body covering clothing.

Hygiene measures

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

SECTION 9: Physical and chemical properties

Appearance Form	solid film
Color	clear to light yellow
Safety data pH	no data available
Melting point/freezing Point	no data available
Boiling point	no data available
Flash point	no data available
Ignition temperature	no data available



Auto-ignition temp

row NeXolve Holding Company 290 Dunlop Boulevard Building 200 Huntsville, AL 35824 no data available

Auto-ignition temp	no dala avaliable
Lower explosion limit	no data available
Upper explosion limit	no data available
Vapour pressure	no data available
Density	>1 g/cm3 at 25 °C (77 °F)
Water solubility	no data available
Partition coefficient: n-octanol/water	no data available
Relative vapor density	no data available
Odor	no data available
Odor Threshold	no data available
Evaporation rate	no data available

SECTION 10: Stability and Reactivity

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

no data available

Conditions to avoid Heat, flames and sparks.

Materials to avoid Strong oxidizing agents

Hazardous decomposition product

Hazardous decomposition products formed under fire conditions. - Carbon oxides Other decomposition products - no data available

SECTION 11: Toxicological Information

Acute toxicity

Oral LD50



Inhalation LC50 no data available

Dermal LD50 no data available

Other information on acute toxicity no data available

Skin corrosion/irritation

no data available

Serious eye damage/eye irritation no data available

Respiratory or skin sensitization

no data available

Germ cell mutagenicity

no data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

no data available

Teratogenicity

no data available

Specific target organ toxicity - single exposure (Globally Harmonized System) no data available

Specific target organ toxicity - repeated exposure (Globally Harmonized System) no data available

Aspiration hazard

no data available



SECTION 12: Ecological Information

Toxicity no data available

Persistence and degradability no data available

Bioaccumulative potential no data available

Mobility in soil no data available

PBT and vPvB assessment no data available

Other adverse effects

no data available

SECTION 13: Disposal considerations

Contaminated packaging

Dispose of as unused product.

SECTION 14: Transportation information

DOT (US)

Not regulated. IMDG Not regulated.

ΙΑΤΑ

Not regulated.

SECTION 15: Regulatory information

OSHA Hazards

There are no known OSHA hazards for this product.

SARA 302 Components

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

Component	CAS-No.	Revision Date
Bis(2-methoxyethyl)ether	111-96-6	1995-01-01



Massachusetts Right To Know Components

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

Component	CAS-No.	Revision Date
Bis(2-methoxyethyl)ether	111-96-6	1995-01-01

New Jersey Right To Know Components

Component	CAS-No.	Revision Date
Bis(2-methoxyethyl)ether	111-96-6	1995-01-01

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

SECTION 16: Other information

The information contained herein is believed to be correct, but there is no guarantee such information is accurate or complete, and this Safety Data Sheet does not make any warranty, express or implied, regarding the product. Nexolve does not assume liability for any loss or damage, direct or indirect, arising out of the use of this information. The user is solely responsible for (1) the safe handling and use of this product, (2) legal compliance, and (3) all losses, damages, or liability from use of this product.